

Customer Builds High-End Wine Boxes with Our Parts

Prineville Site Has Been Manufacturing Wine Box Components Since 2002 Mostly During the Slower Winter Months

M. Calosso & Son of Stockton, California – a family-owned business since 1924 – builds beautiful pine wine boxes with parts manufactured by Bright Wood's Prineville site

The Prineville team has been making the wine box parts since 2002. Nowadays, we ship the customer approximately 439,000 parts per year. M. Calosso & Son uses our blanks to create the boxes' tops, bottoms, ends, sides, and dividers.

1 After the Prineville Cut Plant has processed the 5/4" ponderosa pine for grade, width, and length, the Moulding Plant sizes the material and preps it for edge gluing.



2 The Lamination Plant glues two to six pieces together to build the panels for the tops and bottoms.



Photos courtesy of Monica Bryant (Prineville Safety/Quality) and M. Calosso & Son



5 Calosso resaws, sands, notches, and drills the cutstock Bright Wood provides to make the sides, ends, and dividers for their boxes.



4 Calosso sands and rounds the edges/corners of Bright Wood's laminated and resawn blanks to create the boxes' top and bottom components.



3 The resaw crew splits the panels into three pieces of 3/8" tops and bottoms.